

[13450/1]

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicant(s) : Youichi TABELI et al.  
Serial No. : To Be Assigned  
Filed : Herewith  
For : METHOD OF FORMING BY FORGING AND A CASE  
FORMING METHOD

Art Unit : To Be Assigned  
Examiner : To Be Assigned

Mail Stop PCT  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**PRELIMINARY AMENDMENT**

SIR:

Please amend without prejudice the above-identified application before examination, as set forth below..

**Amendments to the Claims** begin on page 2

**Remarks** begin on page 4

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